



Application Guide

Vitodens 100-W B1HA/B1KA Residential Boiler

APPLICATION GUIDE

The application examples contained in this document serve as a guideline only. These are not engineered drawings and are not intended to replace project designs provided by a professional engineer. It is the responsibility of the installing contractor to ensure all aspects of the system comply with the local authorities having jurisdiction.

© 2017 by Viessmann. All rights reserved.

No part of this book may be used or reproduced in any manner whatsoever without prior written permission.

For information, contact:

Viessmann Manufacturing Company Inc. 750 McMurray Road Waterloo ON, N2V 2G5, Canada

Phone: 519-885-6300 Toll Free: 800-387-7373 www.viessmann.ca



PRE-FACE / OVERVIEW

Each day Viessmann heating systems face a wide variety of requirements and challenges here in North America, and around the world. Whether in historically protected homes, modern commercial buildings, or in large facilities, Viessmann products meet every demand and offer solutions for all your needs: wood, oil, or gas fired boilers for both residential and commercial use, from 12,000 BTU to 100,000 MBH (4 kW to 29,307 kW), domestic hot water storage tanks, solar collectors, Biogas technologies, and much more.

Viessmann also sets the standard for operational reliability, operating comfort, environmental friendliness and a long service life. All Viessmann products have one thing in common: they are based on a modular technology strategy with one common platform. This way, different product versions can be created to fulfill each customer's specific requirements. In short, Viessmann takes care of all your needs, from start to finish.

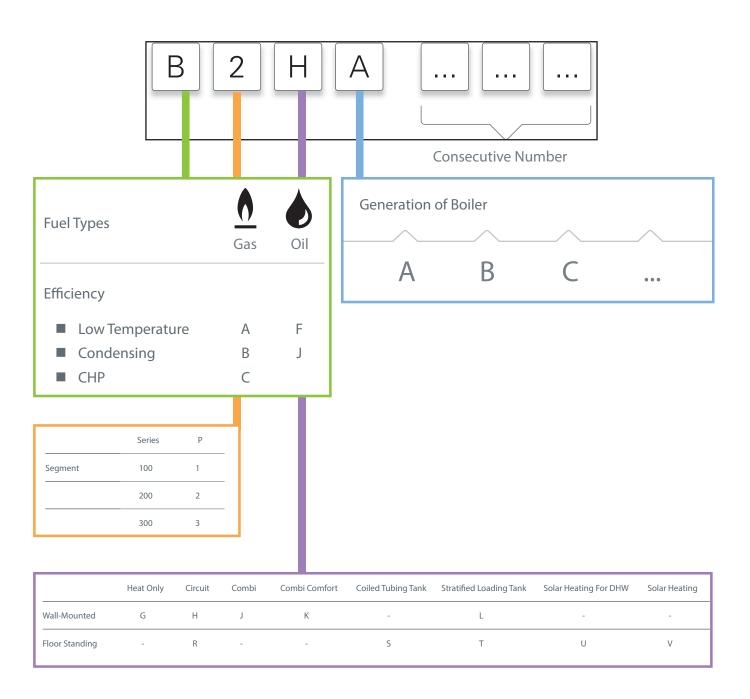
Part of that is a comprehensive support program: A knowledgeable Viessmann sales representative network, technical training academy, and technical support personnel assist you right from the planning stage through to the installation and start-up phase of a project.

With Viessmann you are witnessing intelligent, high-tech boiler technology at work. We have selected some of the most interesting Viessmann applications from across North America for your reference.



1

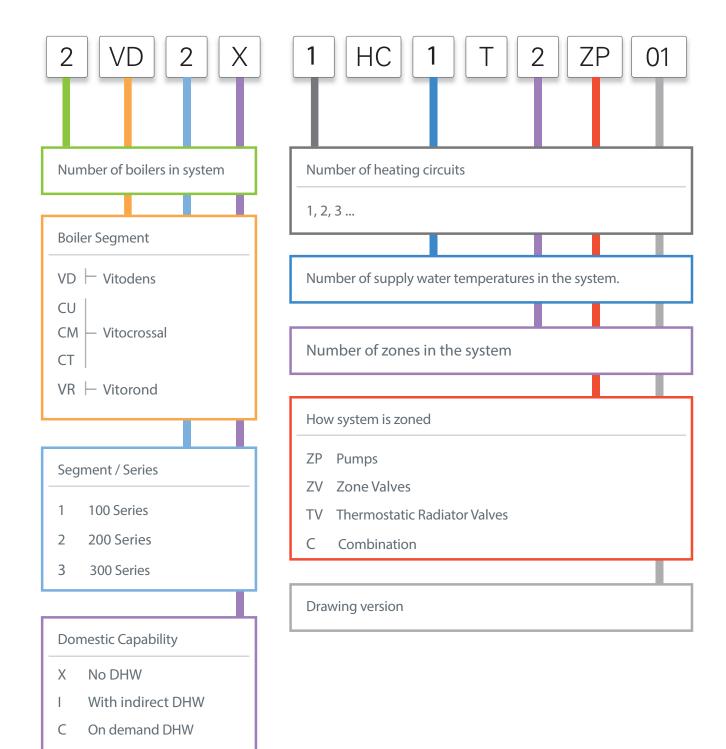
IDENTIFYING BOILER NOMENCLATURE



IDENTIFYING APPLICATION CODES

Τ

Stratified Loading Tank



RECOMMENDED PRODUCT APPLICATIONS

Application	Typical Supply Temperature	Vitodens 100	Vitodens 200/222-F	Vitocrossal 300 CU3A	Vitorond 100
Baseboard / Fan Coil	High 160 -190 °F	◆ ¹	◆ ¹	*	*
Cast Iron Radiator	Medium 140 -160 °F	*	*	*	\$ ²
Panel Radiator	Medium 120 -160 °F	*	*	*	\$ ²
Radiant Floor Heating	Low 80 -120 °F	*	*	*	
Indirect DHW	High 160 -190 °F	• ¹	• ¹	*	*
Air Handlers	Medium 120 -180 °F	*	*	*	*

[★] Best Choice

Refer to Technical Data Manual of each product for applicable certifications. Technical information subject to change without notice.

¹⁻ Limited maximum boiler supply water temperature.

[◆] Possible with limitations

²⁻ Ensure boiler protection to prevent against low return water temperature

Not recommended

COMPONENT INDEX

Hydronic Components

Vitodens 100 accessories kit with pressure relief and purge valves.



Ball valve



Circulator with isolation flanges



Aquastat

Electrical Components

Secondary low water cut-off

Low loss header



Thermostatic mixing valve



Radiant infloor manifold



Motorized mixing valve



Outdoor temperature sensor



Panel radiator



Flow check valve



Hot water baseboard radiator



Thermostat



Temperature sensor



Boiler water feed with double back check valve



Air eliminator



Expansion tank



Viessmann vitotrol



Multi-zone control



Purge assembly: (sediment faucet and ball valve)



Zone valve



Hyfronic air handler



24V Zone valve



Circulator



Towel radiator



Viessmann 3-way mixing valve with actuator motor



Plate and frame heat exchanger

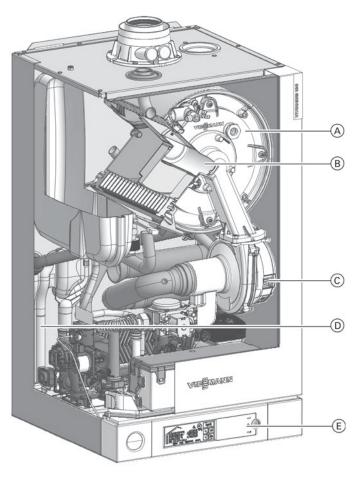


120 Volt power



VITODENS 100

Application #	Application Code	Page
Application 1 -	VD2T 1HC1T1ZP.01	18
Application 2 -	VD2T 1HC1T4ZV.01	22
Application 3 -	VD2T 1HC1T4ZP.01	26
Application 4 -	VD2T 2HC2T2ZP.01	30
Application 5 -	VD2T 3HC3T3ZP.01	34



Standard Equipment:

Wall-mount boiler and installation fittings c/w 30 psi pressure relief valve, pressure gage, gas shut-off valve, two fill/drain valves, all mounting hardware, outdoor temperature sensor, and LP conversion kit.

Boiler cross-section

Legend

- A Inox-Radial stainless steel heat exchanger
- B Stainless steel MatriX cylinder burner
- © Burner blower
- D Gas and hydronic connections
- Boiler control

Standard heating boiler				
	Boiler Model No.	B1HA 26, 94	B1HA 35, 125	B1KA 35 , 125
CSA input Natural gas (NG)	MBH kW	21-94 6.2-27.5	21-125 6.2-36.6	21-125 6.2-36.6
CSA input Liquid propane Gas (LPG)	MBH	31-94	31-125	31-125
	kW	9.1-27.5	9.1-36.6	9.1-36.6
CSA output/DOE ¹	MBH	20-87	20-116	20-116
heating capacity NG	kW	5.7-25.6	5.7-34.1	5.7-34.1
CSA output/DOE ¹	MBH	29-87	29-116	29-116
heating capacity LPG	kW	8.4-25.6	8.4-34.1	8.4-34.1
Net AHRI rating ²	MBH	76	101	101
Heat exchanger surface area	ft.2 m2	12.96 1.2	12.96 1.2	12.96 1.2
Min. gas supply pressure				
Natural gas	"W.C.	4	4	4
LPG	"W.C.	10	10	10
Max. gas supply pressure ³				
Natural gas and LPG	"w.c.	14	14	14
A.F.U.E.	%	95.0	95.0	95.0
Weight	lbs	79.4	79.4	90.0
	kg	36	36	41
Shipping weight	lbs	88.2	88.2	99.2
	kg	40	40	45
Boiler water content	USG	1.02	1.02	1.02
	L	3.88	3.88	3.88
Boiler max. flow rate 4	GPM	6.2	6.2	6.2
	L/h	1400	1400	1400
Max. operating pressure				
(max. allowable working pressure)	psig	45	45	45
at 210°F (99°C)	bar	3	3	3
Boiler water temperature				
- Adjustable high limit (AHL) range				
- space heating (steady state)	°F (°C)		86 to 176 (30 to 80))
- Fixed high limit (FHL)	°F (°C)		210 (99)	
Boiler connections				
Boiler heating supply and return	NPTM (male)	3/4 "	3/4"	3/4 "
Pressure relief valve	NPTF (female)	3/4 "	3/4"	3/4"
DHW tank heating supply/return	NPTM (male)	3/4 "	3/4"	
DHW heating	NPTM (male)			1/2"
Drain valve	(male thread)	3/4 "	3/4 "	3/4 "
Dimensions				
Overall depth	inches	15¾	153/4	153/4
	mm	400	400	400
Overall width	inches	153/4	15¾	153/4
	mm	400	400	400
Overall height	inches	301/4	301/4	301/4
	mm	768	768	768

¹ Output based on 140°F (60°C), 120°F (49°C) system supply / return temperature.

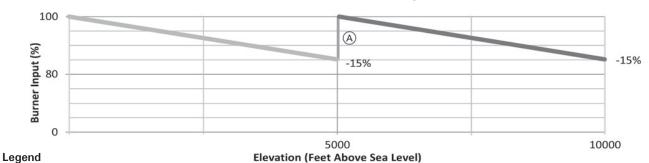
² Net AHRI rating based on piping and pick-up allowance of 1.15.

³ If the gas supply pressure exceeds the maximum gas supply pressure value, a separate gas pressure regulator must be installed upstream of the heating system.

	Boiler Model No.	B1HA 26, 94	B1HA 35, 125	B1KA 35, 125
Gas supply connection	NPTM (male)	3/4 "	3/4 "	3/4 "
Flue gas 5				
Temperature at boiler				
return temperature of				
86°F (30°C)				
- at rated full load	°F (°C)	113 (45)	113 (45)	113 (45)
 at rated partial load 	°F (°C)	95 (35)	95 (35)	95 (35)
Temperature at boiler				
return temperature of 140°F (60°C)	°F (°C)	167 (75)	172 (78)	172 (78)
Flue gas value				
Mass flow rate (of flue gas)				
- at rated full load	lbs/h	79.2	100.1	100.1
	kg/h	36.0	45.5	45.5
- at rated partial load	lbs/h	33.0	33.0	33.0
	kg/h	15.0	15.0	15.0
Available draught	Pa	100	100	100
	mbar	1.0	1.0	1.0
Flue gas temperature				
sensor limit	°F (°C)	230 (110)	230 (110)	230 (110)
Average condensate				
flow rate 6				
with natural gas				
- $Ts/TR = 122 / 86°F (50 / 30°C)$	USG/day	1.95-2.3	2.5-2.8	2.5-2.8
	L/day	8-9	9.4-10.5	9.4-10.5
Condensate	hose			
connection ⁷	nozzle			
	Ø in	1	1	1
Boiler flue gas	Ø			
connection 8	in (mm)	2% (60)	2% (60)	2% (60)
Combustion air supply coaxial	outer Ø in (mm)	4 (100)	4 (100)	4 (100)
connection 8 single		2% (60)	2% (60)	2% (60)
Noise level (at 1 meter)			F4.0	54.0
- at full load	(dB)	46.9	51.6	51.6
- at partial load	(dB)	40.1	41.1	41.1
High altitude (factory set) 9	ft. (m)		0-5,000 (0-1,500)	

- 5 Measured flue gas temperature with a combustion air temperature of 68°F (20°C).
- 6 Based on typical boiler cycles, including partial load conditions.
- 7 Requires 1"(25) mm tubing. See Vitodens 100-W Installation Instructions for details.
- 8 For detailed information refer to the Vitodens Venting System Installation Instructions.
- 9 For 5,000 to 10,000 ft. (1,500 to 3,000 m) operation, a control programming change is required. Refer to the Installation and Service Instructions for details.

Note: For altitude operation up to 4,999 feet, derate the input capacity by 3%/1000 ft. (305 m). For operation from 5,000 to 10,000 ft. (1,500 to 3,000 m), with the electronic altitude adjustment made, derate the input capacity by 3% for every 1000 ft. (305 m) starting at 5000 ft. (1,500 m) for a total of 15%.



(A) Input capacity after electronic altitude adjustment is made.

Technical Data

Vitodens 100-W, B1HA series & B1KA Combi Technical Data

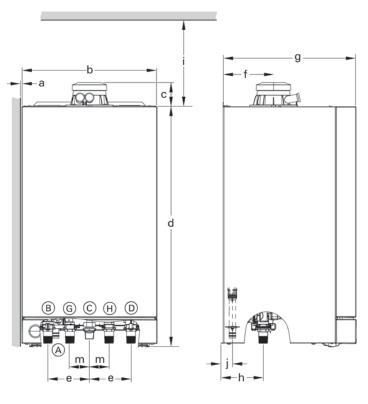
Specifications (continued)

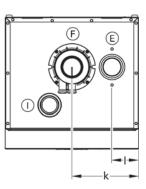
B1KA on demand hot water operation

	Boiler Model No.	B1KA 35, 125
Max. Input NG and LPG	MBH	149
(DHW production only)	kW	43.7
Max. boiler temperature (during DHW production)	°F (°C)	176 (80)
DHW supply temperature	°F (°C)	140 (60)
Continuous draw rate *1		
at $\Delta t = 77^{\circ}F (43K)$	USG/min.	3.5
	L/h	795
Max. flow through heat exchanger	USG/min.	3.7
	L/h	840
Maximum allowable working pressure (potable water)	psi	150
Test pressure	psi	300
Integrated pump flow rate		
DHW production @ 23 ft. (9.8 m)		
Head pressure	USG/min.	5.63
	L/h	1278
Heating system operation		
with system side additional drop in pressure of max. 6 ft. of water (1.8 m)	USG/min.	6.2
drop in pressure of max. o it. of water (1.6 m)	L/h	1408
Expansion tank *2 (for heating system side) Precharge pressure	L/II	1400
Capacity	psig	12
	USG	2.1
	(L)	(8)

^{*1} DCW and DHW temperature rise would be proportional. Maximum DHW supply temperature is 140°F (60°C) *2 Determine the required size of the expansion tank to be installed in the heating system. If the integral expansion tank is insufficient, install a suitably sized expansion tank on site.

BOILER DIMENSIONS





Front view Side view Top view

Vitodens 100-W, B1HA series and B1KA combi Legend

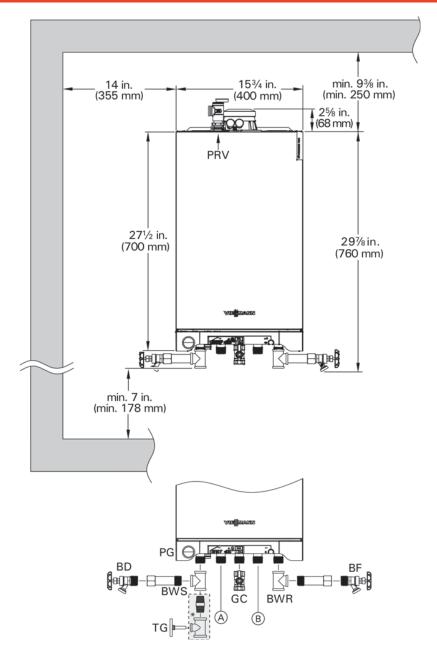
- (A) Condensate drain, plastic hose Ø 1" (Ø 22 mm)
- B Boiler water supply, NPT ¾" (male thread)
- © Gas connection, NPT ¾" (male thread)
- D Boiler water return, NPT ¾" (male thread)
- E Combustion air opening for double pipe system
- F Combustion air opening for coaxial system
- G For B1HA series, DHW tank heating supply
 - For B1KA combi, DHW
- (H) For B1HA series, DHW tank heating return
 - For B1KA combi, DCW
- ① Opening for pressure relief valve

Dimensions

- a 1/4" (6 mm) both sides of the boiler
- b 15¾" (400 mm)
- c 25/8" (68 mm)
- d 27½" (700 mm)
- e $4^{7}/8''$ (123 mm)
- f 6" (150 mm)
- g 15¾" (400 mm)
- h 5" (125 mm)
- i 9%" (250 mm) minimum
- j 11/8" (34 mm)
- $k 7^7/8'' (200 mm)$
- I 31/8" (80 mm)
- m 21/4" (58 mm)

BOILER DIMENSIONS

Piping connections for Vitodens 100-W, B1HA series and B1KA



Legend

- DHW tank heating supply for B1HA boilers
 - DHW for B1KA boiler
- B DHW tank heating return for B1HA boilers
 - DCW for B1KA boiler

BWR Boiler water return

BWS Boiler water supply

BD Boiler drain

BF Boiler fill

GC Gas connection

PRV Pressure relief valve

PG Pressure gauge

VC Venting connection

TG Temperature gauge

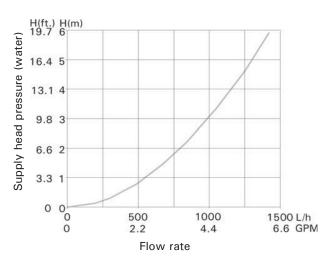
Field supplied

HEATING CIRCUIT PUMPS

Waterside Flow (boiler circuit)

The Vitodens 100-W is designed only for closed loop, forced circulation hot water heating systems.

Pressure drop (primary circuit) of Vitodens 100-W



Heating circuit pumps

The Vitodens 100-W B1HA/B1KA comes with a built-in boiler pump.

All other pumps are field supplied and should be sized based on pressure drop.

IMPORTANT

Pump selection must be based on accurate system flow and pressure drop calculations (including DHW sizing).

A low-loss header must be used when the system flow rate exceeds the maximum (or minimum) flow rate of the Vitodens 100-W boiler. An alternative method may be used, such as primary secondary piping using closely spaced tees.

A low-loss header offers additional benefits not provided by a pair of closely spaced tees. Viessmann strongly recommends and prefers the use of a low-loss header over closely spaced tees. Use standard friction loss method for pipe sizing.

Observe boiler maximum and minimum flow rate limitations. If system flow rate exceeds boiler maximum flow rate or if system flow rate is unknown, Viessmann strongly recommends the installation of a low-loss header.

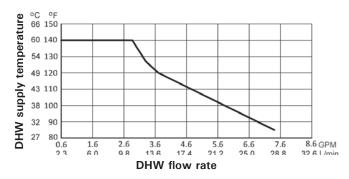
Domestic Hot Water Production via Instantaneous DHW Plate Heat Exchanger (B1KA)

The B1KA is equipped with an electronically controlled instantaneous DHW plate heat exchanger. The comfort control function (if selected) ensures that the instantaneous DHW plate heat exchanger is kept warm. This translates into immediate availability of domestic hot water at any required temperature level.

Technical Data DHW Plate Heat Exchanger

B1KA heat exchanger performance

DHW supply temperature for B1KA 35, 125 (with mixed water)



This chart illustrates the changes in the outlet temperature, subject to the flow rate at the tap.

If greater volume (max. flow rate through heat exchanger = 3.7 GPM) of water is required, cold water needs to be mixed which reduces the outlet temperature.

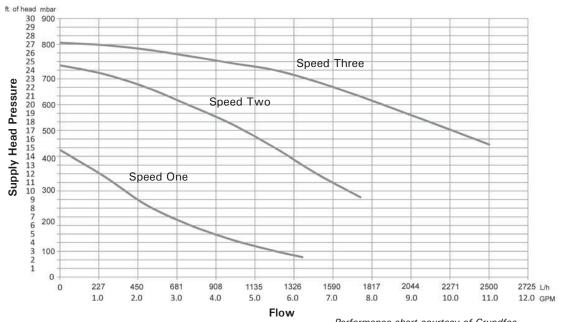
Curve is only applicable for a DCW inlet temperature of 50°F and a boiler input of 149,000 MBH (Vitodens 100-W, B1KA 35, 125).

Max. recovery rate @ DHW temperature of $140^{\circ}F = 3.0$ GPM Min. flow through the heat exchanger for boiler start = 0.4 GPM

HEATING CIRCUIT PUMPS

Built-in pump

Grundfos UPS15-78 three speed heating circuit/DHW production pump for Vitodens 100-W B1HA 26/35/94/125 and B1KA 35/125 boilers (in the factory setting, the pump speed is preset to 'speed three')

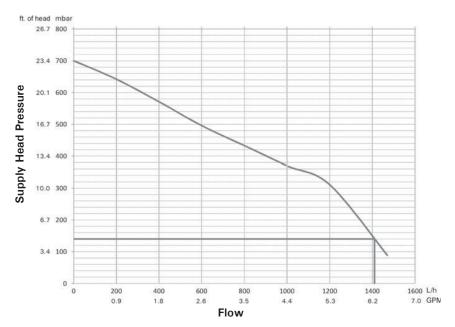


Performance chart courtesy of Grundfos

Pump Model	Grundfos UPS15-78	
Rated voltage	VAC	115
Rated current	A max.	1.15
	A min.	0.8
Capacitor	μF	8
Power consumption	W max.	130
	W min.	80

Built-in pump, Grundfos UPS15-78 residual head pressure

Residual head of built-in pump at speed 3 (factory set).



SYSTEM DESIGN CONSIDERATIONS

IN THE COMMONWEALTH OF MASSACHUSETTS...

- this product shall be installed by a licensed plumber or gas fitter.
- the flexible connector (if used) may not exceed 36".
- any level type shutoff used must be of tee handle type.

Boiler location

As a direct vent appliance, the Vitodens 100-W may be installed for room air independent operation (sealed combustion direct vent) regardless of size and ventilation method of the room in which it is located.

The Vitodens 100-W may be installed, for example, in the main living area of a house, in non-ventilated utility rooms, cupboards, closets and alcoves with no clearance required from combustible materials, as well as in attics with a direct outlet for the flue gas/fresh air system. Follow all local and national codes.

Flue gas system

Viessmann coaxial PPS (Polypropylene - flame retardant) concentric flue gas/fresh air systems and two-pipe stainless steel/CPVC systems for room air independent operation (sealed combustion) and side wall venting are tested to ANSI Z21.13 - CSA 4.9 standards (latest edition) and are certified together with the Vitodens 100-W boiler as a constructional unit. The Vitodens 100-W boiler may also be vented vertically or horizontally, using a metallic AL29-4C® special stainless steel, or non-metallic CPVC single-wall, room air dependent venting system (UL/ULC listed for category IV).

For a more detailed description of the direct vent and single-wall vent system, please refer to the Vitodens Venting System Installation Instructions.

Flue gas temperature protection

Viessmann coaxial PPS (Polypropylene - flame retardant) flue pipes used for the Vitodens 100-W are rated for max. flue gas temperatures of up to 230°F (110°C).

Flue gas temperature protection is also included although the maximum permissible flue gas temperature will not be exceeded in any operating condition or in the event of malfunctioning.

Low water cut-off

A low water cut-off may be required by local codes. If the boiler is installed above the radiation level, a low water cut-off device of approved type must be installed in all instances. An approved low water cut-off device that meets government and local regulations must be provided by the heating contractor.

Do not install an isolation valve between the boiler and the low water cut-off. The Vitodens 100-W boiler has a built-in flow switch, which may be accepted by local codes in lieu of a low water cut-off.

System layout

- The max. boiler water temperature for ...
 -space heating is 176°F (80°C).
 - -DHW production is 176°F (80°C).

To minimize distribution losses, Viessmann recommends that the heating and domestic hot water systems be based on a maximum boiler supply temperature of 158°F (70°C).

 Due to the low return temperatures required for gas condensing, avoid the use of mixing valves in the heating circuit whenever possible.

If mixing valves are required, e.g. for multi-circuit systems or underfloor heating systems, only 3-way mixing valves may be used.

Do not use 4-way mixing valves in a system with condensing boilers.

Water connections

Vitodens 100-W boilers can be used in any fully pumped hot water heating system.

Minimum system pressure is 12 psig (0.8 bar).

Chemical corrosion protection products Corrosion does not typically occur in sealed heating systems which have been correctly installed and are correctly operated.

Many manufacturers of plastic pipes recommend the use of chemical additives. In this case, only commercially available corrosion protection products that have been approved for boilers with domestic hot water heating via single-wall heat exchangers (instantaneous plate heat exchangers or DHW tanks) may be used.

Underfloor heating systems

For underfloor heating systems Viessmann recommends the use of plastic tubing with an oxygen diffusion barrier in order to prevent the diffusion of oxygen through tubing. If plastic tubing without an oxygen diffusion barrier is used in underfloor heating systems, Viessmann recommends that such systems be separated from the boiler with a heat exchanger.

Water Conditions for DHW B1KA 35, 125

Media: pH value 6.5 to 12, glycol max. 30% DHW (max. hardness): Chloride up to 250 mg/L

Hardness up to 358 ppm (= max. 0.278 kg/m³ lime deposit)

SYSTEM DESIGN CONSIDERATIONS

Oxygen diffusion barrier underfloor tubing

The boiler warranty does not cover leaks resulting from corrosion caused by the use of underfloor plastic tubing without an oxygen diffusion barrier. Such systems must have the non-oxygen diffusion barrier tubing separated from the boiler with a heat exchanger.

Viessmann recommends the use of underfloor plastic tubing with an oxygen diffusion barrier.

Water quality

Treatment for boiler feed water should be considered in areas of known problems, such as where a high mineral content and hardness exist. In areas where freezing might occur, an antifreeze may be added to the system water to protect the system. Please adhere to the specifications given by the antifreeze manufacturer.

Do not use automotive silicate based antifreeze. Please observe that an antifreeze/water mixture may require a backflow preventer within the automatic water feed and influence components such as diaphragm expansion tanks, radiation, etc. Maximum antifreeze content is 50% for the B1HA 26, 35, 94, 125 and 30% for the B1KA 35, 125. Do not use antifreeze other than specifically made for hot water heating systems.

The system may also contain components which might be negatively affected by antifreeze.

Check total system frequently when filled with antifreeze. Advise system operator/ultimate owner that system is filled with a glycol mix.

The heating contractor must provide a MSDS (Material Safety Data Sheet) for the antifreeze used to the system operator/ultimate owner.

Total output (MBH)	Total Hardness (ppm as CaCO ₃)
> 1 Total ≤ 680	≤ 200
> 680 to ≤ 2050	≤ 150
> 2050	≤ 2

The pH value of the heating water should be between 8.2 and 9.5

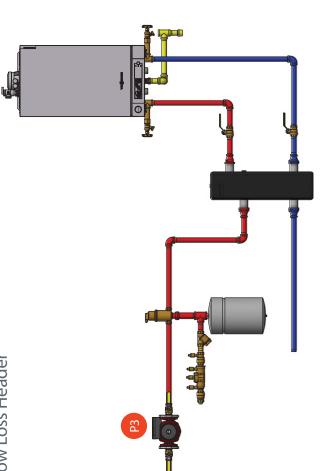
Warranty

Our warranty does not cover damages resulting from the following:

- installation or service by unqualified and unlicensed personnel.
- attempting to perform any repair work on the boiler other than that mentioned in the boiler literature.
- tampering with or attempting to readjust the factory settings of the combination gas valve
- leaks resulting from corrosion caused by the use of underfloor plastic tubing without an oxygen diffusion barrier.

For detailed warranty information, please read warranty sheet supplied with product.

Low Loss Header



Closely Spaced Tees

| 19.7 6 | 1.6.4 5 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7 | 1.7

system with closely spaced tees or a low loss header, ensures that the boiler and system flows do not affect

Hydraulically separating the flow of the boiler and

Notes/Comments

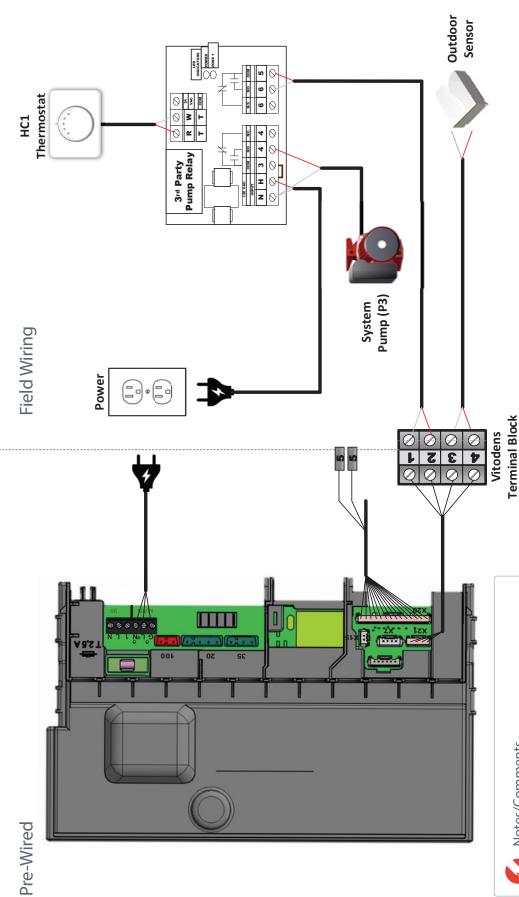
Since the primary circulator is integrated into boiler, field installation of a boiler circulator is not required. If not using the DHW ports on the boiler, installer is required to cap before filling boiler.

Refer to component index on Page 5.

5

each other.





Application Code

VD1X 1HC1T1ZP.01

necessary.

1. Items to the left of the dotted vertical line are factory wired connections. Items wired to the right of the line are

field wired.

Notes/Comments

2. If outdoor weather compensation is not being used, installation of the outdoor temperature sensor is not

B1HA Boiler Setup

This particular application represents a low mass boiler with a single system loop. Because the system flow requirements may vary, or fall outside of the parameters of the boiler flow, it is recommended to hydraulically separate the system flow from the boiler flow. This can be achieved by using a low loss header or closely spaced tees on the system loop. Upon a call for heat from an external demand such as a thermostat the boiler circulator and the system circulator will be initiated. To program the boiler for this type of application, please complete the following procedure:



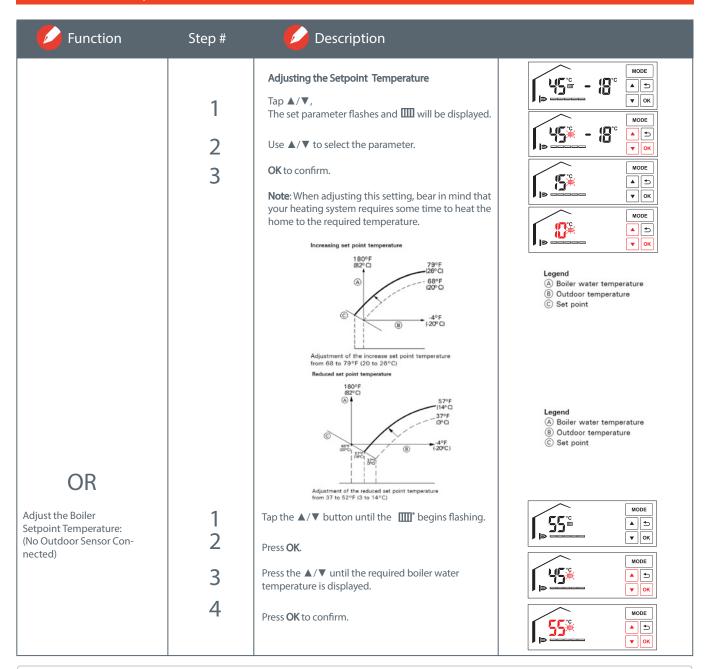
Application Code

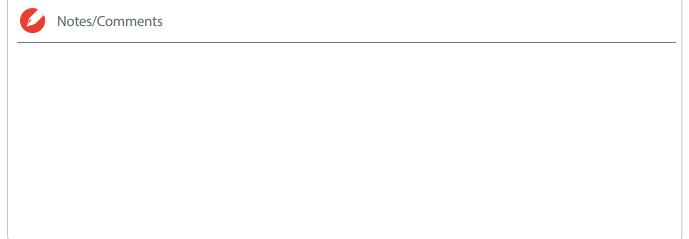
VD1X 1HC1T1ZP.01

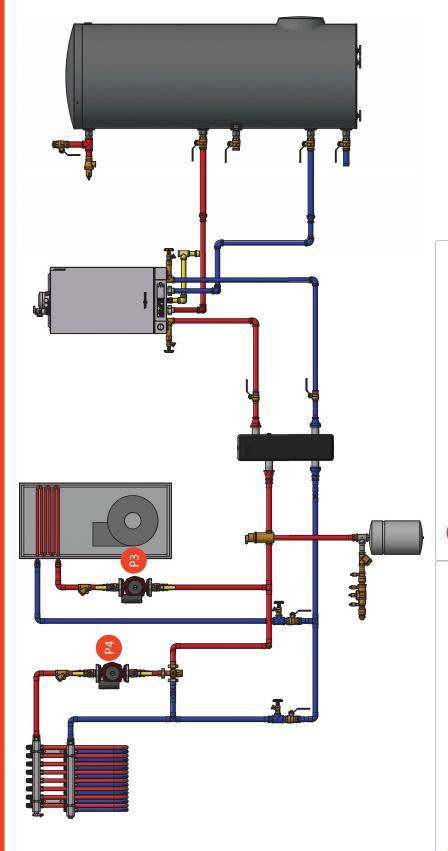
Function	Step#	Description	
Adjusting the Heating		Adjusting the Slope	
Curve Parameters Adjusting the Slope and	1	Tap MODE	
Setpoint Temperature (With Outdoor Sensor Connected)	2	Tap ▲/▼ until CONFI flashes.	45° - 8° A D
,	3	Tap OK to confirm. "P" is displayed in left hand display area. The right hand display area flashes. Enter 12 with ▲/▼	MODE A S
	4	OK to confirm. "1" flashes in left hand display area.	, Julie 1
	5	Use ▲/▼ to select "15".	MODE AS
	6	OK to confirm. The right hand display flashes. Here, the heating curve 0.2, adjustable to 34 (heating curve slope 3.4).	coien V OK
	7	Tap $▲/▼$ to select heating curve slope.	MODE A S
	8	OK to confirm. The selected value is adopted.	
		Slope 194 90 176 80 188 70 140 60 122 50 104 40 105 50 5-10-15-20-25-30 °C 15 50 41 32 23 14 5 -4-13-22 °F 176 14°C Outside Temperature Factory settings	Note: If an adjustment is made to the Slope or the Setpoint it will have an effect on the other values results.
		180° F (82° C)	Legend (A) Changing the slope: The gradient of the heating curves changes.
		Boiler water or supply feminerature supply feminerature + 68° F 4° F	
		(+20° C) (-20° C) Outdoor temperature Slope = 1.4 and set point	

^{*}For more informaiton on how to reconfigure the boiler, please reference page 40.

B1HA Boiler Setup



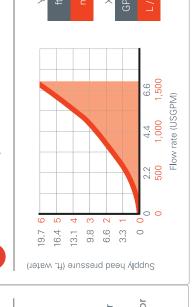






Application Code

VD11 2HC2T2ZP.01



Notes/Comments

Pressure Drop B1HA

- to protect the radiant floor heating from receiving A thermostatic mixing valve should be installed excessive hot water.
- Component Index on pages 5.

2

- Since the boiler circulator is integrated, field installation of a circulator is not required for the boiler or indirect DHW. ω,
- When using a Viessmann AirflowPLUS, the P3 circulator is integrated and controlled by the air handler. 4.

B1HA Boiler Setup

In this application, you can see a Vitodens 100 paired with an indirect water heater and 2 zones. A safety device such as a thermostatic mixing valve should be added to the infloor circuit to protect the radiant heating from the higher supply water temperatures required for the air handler. This application will prioritize the DHW by diverting flow from the system to the indirect DHW using the diverting valve integrated into the boiler. To set up the boiler for this application you will need to complete the following:

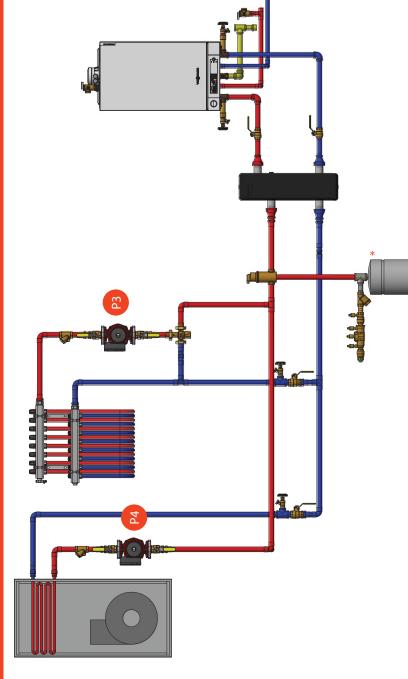


VD1X 1HC1T1ZP.01

Function	Step#	Description	
Adjusting the Heating Curve Parameters		Adjusting the Slope	
Adjusting the Slope and Setpoint Temperature	1	Tap MODE	MODE
(With Outdoor Sensor Connected)	2	Tap ▲/▼ until CONFI flashes.	SCONFI V OK
	3	Tap OK to confirm. "P" is displayed in left hand display area. The right hand display area flashes. Enter 12 with ▲/▼	MODE A S
	4	OK to confirm. "1" flashes in left hand display area.	
	5	Use ▲/▼ to select "15".	MODE A 1
	6	OK to confirm. The right hand display flashes. Here, the heating curve 0.2, adjustable to 34 (heating curve slope 3.4).	Mode
	7	Tap $▲/▼$ to select heating curve slope.	[\{\frac{1}{2} \cdots
	8	OK to confirm. The selected value is adopted.	
		Slope 194 90 176 80 176	Note: If an adjustment is made to the Slope or the Setpoint it will have an effect on the other values results.
		180° F (82° C)	Legend (A) Changing the slope: The gradient of the heating curves changes.
		1.4 1.4 1.4 1.4 1.4 1.4 1.4 1.4	

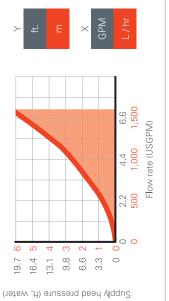
^{*}For more informaiton on how to reconfigure the boiler, please reference page 40.

Function	Step#	Description	
	1 2 3	Adjusting the Setpoint Temperature Tap ▲/▼, The set parameter flashes and IIII will be displayed. Use ▲/▼ to select the parameter. OK to confirm. Note: When adjusting this setting, bear in mind that your heating system requires some time to heat the home to the required temperature.	MODE V OK
		Increasing set point temperature 180°F 180°F 180°C 180	Legend (a) Boiler water temperature (b) Outdoor temperature (c) Set point
		Reduced set point temperature 180° F (32°C) (14°C) 37° F (3°C) (3°C) Adjustment of the reduced set point temperature from 37 to 52°F (3 to 14°C)	Legend (A) Boiler water temperature (B) Outdoor temperature (C) Set point
OR			
Adjust the Boiler Setpoint Temperature: (No Outdoor Sensor Con- nected)	1 2 3 4	Tap the ▲/▼ button until the IIII begins flashing. Press OK. Press the ▲/▼ until the required boiler water temperature is displayed. Press OK to confirm.	MODE V OK MODE V OK
Set DHW Temperature: (Not available if using an aquastat)	1 2 3	Tap the ▲/▼ button until the ♣ begins flashing. Press OK. Press the ▲/▼ until the required DHW temperature is displayed.	MODE A 5 V OK MODE A 5 V OK
	4	Press OK to confirm.	MODE A 12



VD1C 2HC2T2ZP.01

Application Code



Notes/Comments

Pressure Drop B1HA

- to protect the radiant floor heating from receiving A thermostatic mixing valve should be installed excessive hot water.
- Component Index on pages 5.

5

- Since the boiler circulator is integrated, field installation of a circulator is not required for the boiler or indirect DHW. 3.
- system requires a larger expansion tank, a secondary tank can be installed on the system.(*) The B1KA has an integrated expansion vessel built into the boiler that will be sufficient for most systems. If your 4.

B1HA Boiler Setup

Similar to the previous application, this system incorporates a Vitodens 100 Combi boiler. With on demand domestic hot water, this offers an alternative solution to installing a storage type indirect water heater. The integrated circulator and diverting valve allow the boiler to switch from heating and provide up to 3.7GPM of on-demand DHW. To set up the boiler for this application, you will need to complete the following steps:



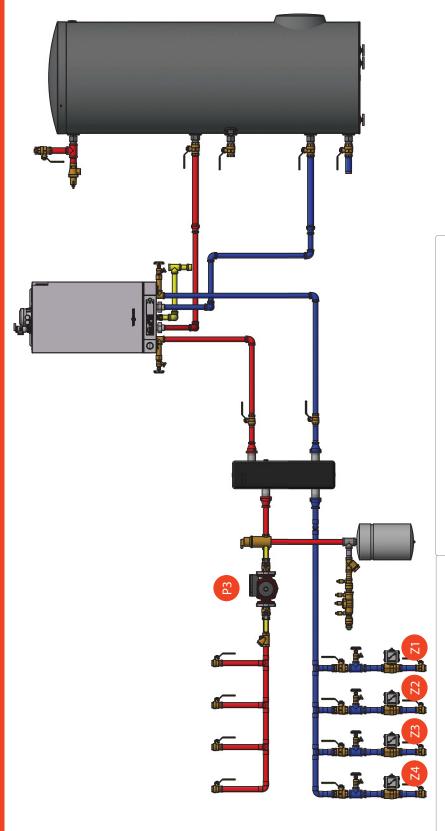
Application Code

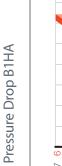
VD1C 2HC2T2ZP.01

Function	Step#	Description	
Adjusting the Heating Curve Parameters		Adjusting the Slope	
Adjusting the Slope and Setpoint Temperature	1	Tap MODE	MODE
(With Outdoor Sensor Connected)	2	Tap ▲/▼ until CONFI flashes.	CONT. VOK
	3	Tap OK to confirm. "P" is displayed in left hand display area. The right hand display area flashes. Enter 12 with ▲/▼	MODE A S
	4	OK to confirm. "1" flashes in left hand display area.	
	5	Use ▲/▼ to select "15".	MODE A STORY OK
	6	OK to confirm. The right hand display flashes. Here, the heating curve 0.2, adjustable to 34 (heating curve slope 3.4).	MODE
	7	Tap ▲/▼ to select heating curve slope.	IS NOW OK
	8	OK to confirm. The selected value is adopted.	
		Slope Slope	Note: If an adjustment is made to the Slope or the Setpoint it will have an effect on the other values results.
		Factory settings 180° F (82° C) 3.5 3.5 1.4	Legend (A) Changing the slope: The gradient of the heating curves changes.
		68° F .4° F (+20° C) (-20° C) Outdoor temperature Slope = 1.4 and set point	

^{*}For more informaiton on how to reconfigure the boiler, please reference page 40.

Function	Step#	Description	
	1 2 3	Adjusting the Setpoint Temperature Tap ▲/▼, The set parameter flashes and IIII will be displayed. Use ▲/▼ to select the parameter. OK to confirm. Note: When adjusting this setting, bear in mind that your heating system requires some time to heat the home to the required temperature.	MODE WODE
		Increasing set point temperature 190°F (82°C) A (20°C) B (20°C) Adjustment of the increase set point temperature from 68 to 79°F (20 to 26°C) Reduced set point temperature	Legend (A) Boiler water temperature (B) Outdoor temperature (C) Set point
		180°F (82°C) 157°F (14°C) 37°F (3°C) (20°C) Adjustment of the reduced set point temperature from 37 to 52°F (3 to 14°C)	Legend (A) Boiler water temperature (B) Outdoor temperature (C) Set point
OR			
Adjust the Boiler Setpoint Temperature: (No Outdoor Sensor Con- nected)	1 2 3 4	Tap the ▲/▼ button until the IIII begins flashing. Press OK. Press the ▲/▼ until the required boiler water temperature is displayed. Press OK to confirm.	MODE V OK
Set DHW Temperature: (Not available if using an aquastat)	1 2 3 4	Tap the ▲/▼ button until the ♣ begins flashing. Press OK. Press the ▲/▼ until the required DHW temperature is displayed. Press OK to confirm.	MODE MODE





A variable speed circulator will automatically adjust to opening and closing zones. This ensures proper flow

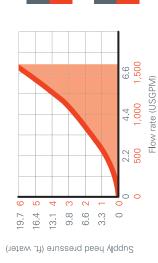
1. Component Index on pages 5.

Notes/Comments

application, it would be necessary to install a differential pressure bypass valve. This ensures a correct flow through a zone under changing loads.

regardless of how many zones are open. If a fixed speed circulator is being used in this

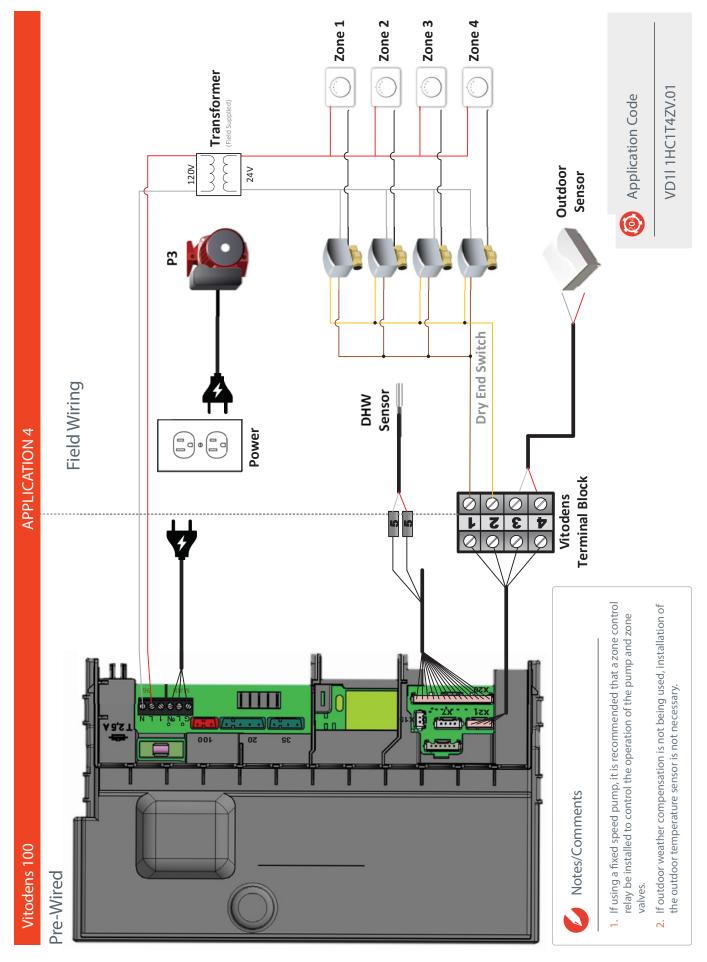
3.



GPM GPM GFM (500 Application of the control of the

Application Code

VD1I 1HC1T4ZV.01



B1HA Boiler Setup

In this system you have a Vitodens 100 with indirect water heater and a four zone system controlled via zone valves. Upon a call for heat a zone valve opens, closing the end switch on the valve, and initiates the boiler. In the event there is a call for DHW, the boilers internal pump and diverting valve, will redirect the water to the indirect water heater. This allows the boiler to commit all energy produced to the production of domestic hot water. Once satisfied, the diverting valve will return to its home position and continue supplying heat to the heating system until satisfied. To set up the boiler for this application you will need to complete the following:



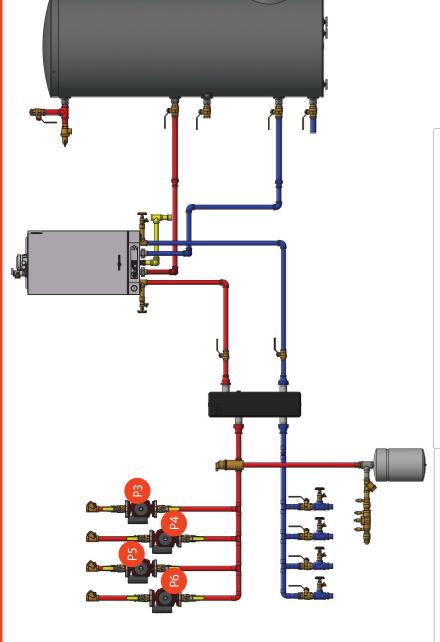
Application Code

VD1I 1HC1T4ZV.01

need to complete the following	•		
Function	Step #	Description	
Adjusting the Heating Curve Parameters		Adjusting the Slope	
Adjusting the Slope and Setpoint Temperature (With Outdoor Sensor Connected)	1 2	Tap MODE Tap ▲/▼ until CONFI flashes.	MODE A D CONNE V OK
	3	Tap OK to confirm. "P" is displayed in left hand display area. The right hand display area flashes. Enter 12 with ▲/▼	MODE A 13
	4	OK to confirm. "1" flashes in left hand display area.	
	5	Use ▲/▼ to select "15".	MODE A D
	6	OK to confirm. The right hand display flashes. Here, the heating curve 0.2, adjustable to 34 (heating curve slope 3.4).	Mode
	7	Tap ▲/▼ to select heating curve slope.	S : N S S S S S S S S S S S S S S S S S
	8	OK to confirm. The selected value is adopted.	
		Slope 176 80 176 80 188 70 140 60 122 50 104 40 105 10 50 41 32 23 14 5 4 13 22 F 5°C Outside Temperature	Note: If an adjustment is made to the Slope or the Setpoint it will have an effect on the other values results.
		actory settings	
		180° F (82° C) 3.5	Legend (A) Changing the slope: The gradient of the heating curves changes.
		Boiler water or a supply temperature (+20° C) (-20° C)	
		Outdoor temperature	
		Nope = 1.4 and set point	

^{*}For more informaiton on how to reconfigure the boiler, please reference page 40.

Function	Step#	Description	
	1 2 3	Adjusting the Setpoint Temperature Tap ▲/▼, The set parameter flashes and IIII will be displayed. Use ▲/▼ to select the parameter. OK to confirm. Note: When adjusting this setting, bear in mind that your heating system requires some time to heat the home to the required temperature.	MODE C MODE V OK MODE V OK MODE V OK V OK
		Adjustment of the increase set point temperature Adjustment of the increase set point temperature from 68 to 79°F (20 to 26°C)	Legend (a) Boiler water temperature (b) Outdoor temperature (c) Set point
		Reduced set point temperature 180°F (18°C) 37°F (14°C) 37°F (3°C) (3°C) (6°C) (18°C)	Legend (A) Boiler water temperature (B) Outdoor temperature (C) Set point
OR			
Adjust the Boiler Setpoint Temperature: (No Outdoor Sensor Con- nected)	1 2 3	Tap the ▲/▼ button until the IIII begins flashing. Press OK. Press the ▲/▼ until the required boiler water temperature is displayed.	MODE A D V OK MODE A D V OK
	4	Press OK to confirm.	MODE A D V OK
Set DHW Temperature: (Not available if using an aquastat)	1	Tap the ▲/▼ button until the ♣ begins flashing.	MODE A D V OK
	2 3	Press OK . Press the ▲/▼ until the required DHW temperature is displayed.	MODE A 5
	4	Press OK to confirm.	MODE A D V OK





1. Component Index on pages 5.

Notes/Comments

Pressure Drop B1HA

19.7 6 16.4 5 13.1 4 9.8 6.6 2 3.3 0 Supply head pressure (ft. water) Always consider the electrical consumption associated with zoning a system with circulators. Often there are more efficient alternatives which could be considered

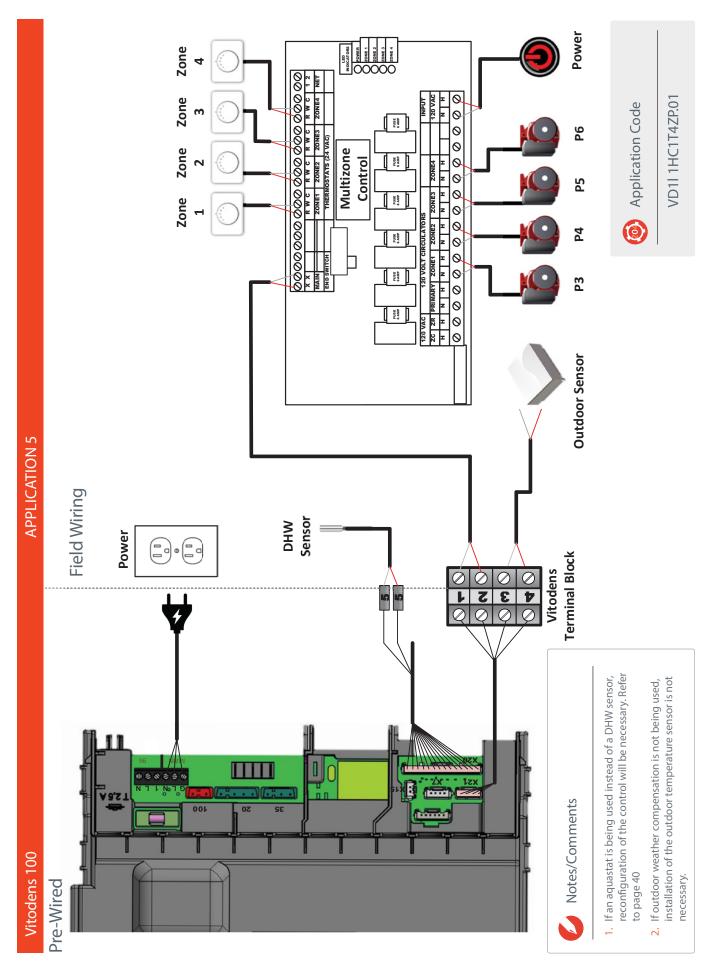
field installation of a boiler circulator is not required for Since the primary circulator is integrated into boiler, the boiler and indirect DHW. m,

when designing a system.

\times Flow rate (USGPM)

Application Code

VD1I 1HC1T4ZP.01



B1HA Boiler Setup

Similar to the previous application, this system utilizes circulators instead of zone valves. Upon a call for heat, the multizone control initiates the associated circulator and sends a signal to the boiler's. Once the boiler has received this signal, the integrated boiler pump starts and the boiler fires. If there is a call for DHW during a heating cycle, the boiler's integrated diverting valve will transition into DHW mode and a new target setpoint will be established. Once the DHW tank is satisfied, the diverting valve will switch back into heating mode and supply heat to the low loss header. To set up the boiler for this application you will need to complete the following:



Application Code

VD1I 1HC1T4ZP.01

need to complete the following:			
Function	Step#	Description	
Adjusting the Heating Curve Parameters		Adjusting the Slope	
Adjusting the Slope and Setpoint Temperature	1	Tap MODE	MODE
(With Outdoor Sensor Connected)	2	Tap ▲/▼ until CONFI flashes.	CONPICTOR
	3	Tap OK to confirm. "P" is displayed in left hand display area. The right hand display area flashes. Enter 12 with ▲/▼	MODE A STATE OF THE PARTY OK
	4	OK to confirm. "1" flashes in left hand display area.	
	5	Use ▲/▼ to select "15".	MODE A DOK
	6	OK to confirm. The right hand display flashes. Here, the heating curve 0.2, adjustable to 34 (heating curve slope 3.4).	MODE
	7	Tap $▲/▼$ to select heating curve slope.	S : H A D
	8	OK to confirm. The selected value is adopted.	
		Slope 194 90 176 80 188 70 140 60 122 50 104 40 95 86 30 30 77 68	Note: If an adjustment is made to the Slope or the Setpoint it will have an effect on the other values results.
		180° F (82° C) 1 , 3.5	Legend (A) Changing the slope:
		Slope = 1.4 and set point	The gradient of the heating curves changes.

^{*}For more informaiton on how to reconfigure the boiler, please reference page 40.

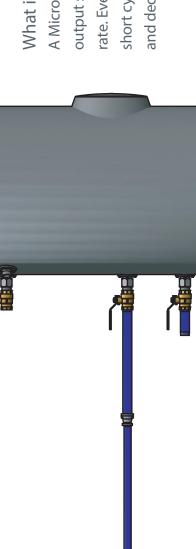
Function	Step#	Description	
	1 2 3	Adjusting the Setpoint Temperature Tap ▲/▼, The set parameter flashes and IIII will be displayed. Use ▲/▼ to select the parameter. OK to confirm. Note: When adjusting this setting, bear in mind that your heating system requires some time to heat the home to the required temperature.	MODE V OK MODE V OK MODE V OK MODE V OK
		Increasing set point temperature 180°F 82°C A 20°C A 68°F (20°C) A 40°F (20°C) Adjustment of the increase set point temperature from 68 to 79°F (20 to 28°C) Reduced set point temperature	Legend (A) Boiler water temperature (B) Outdoor temperature (C) Set point
OD		180°F 182°C 37°F (14°C) 37°F 37°F 3°F (20°C) Adjustment of the reduced set point temperature from 37 to 52°F (3 to 14°C)	Legend (A) Boiler water temperature (B) Outdoor temperature (C) Set point
Adjust the Boiler Setpoint Temperature: (No Outdoor Sensor Connected)	1 2 3 4	Tap the ▲/▼ button until the IIII begins flashing. Press OK. Press the ▲/▼ until the required boiler water temperature is displayed. Press OK to confirm.	MODE A D V OK MODE A D V OK MODE A D V OK
Set DHW Temperature: (Not available if using an aquastat)	1 2 3 4	Tap the ▲/▼ button until the → begins flashing. Press OK. Press the ▲/▼ until the required DHW temperature is displayed. Press OK to confirm.	MODE A 15 V OK MODE A 25 V OK MODE A 55 V OK





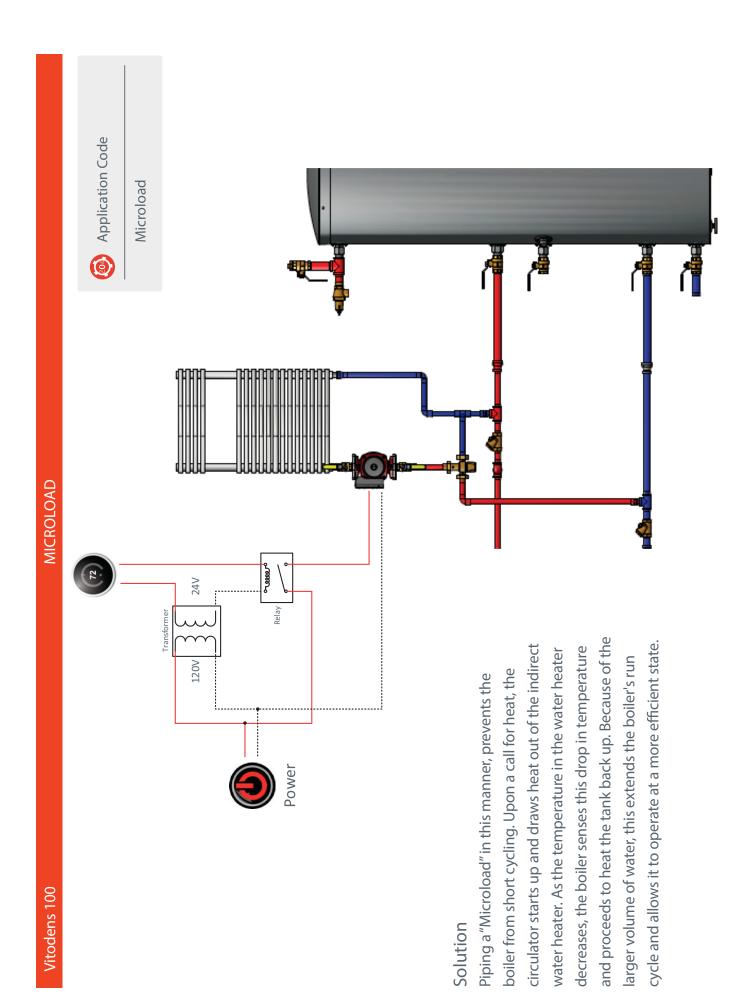


- 1. Component Index on pages 5.
- flow check valves according to this diagramheating and DHW. 2. To ensure correct operation, install

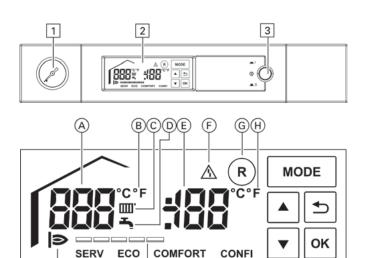


What is a Microload?

short cycle putting added stress on all the components rate. Even when firing at its lowest input, the boiler will output substantially less than the boiler's lowest firing A Microload is typically considered a zone that has an and decreasing efficiency.



How-To Guide



(J)

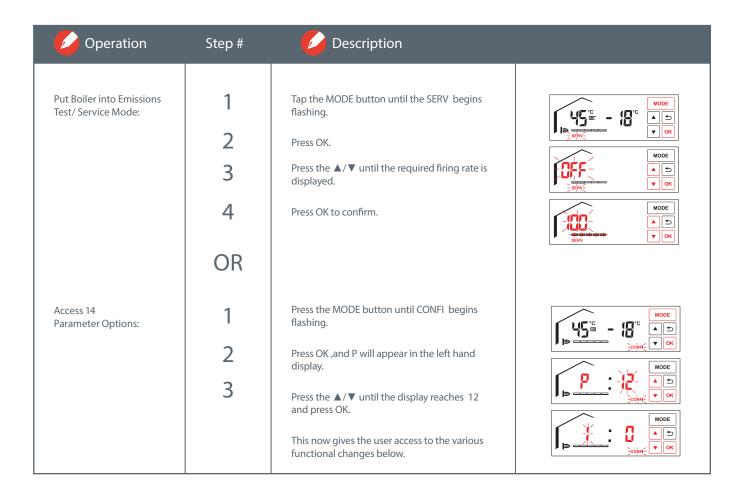
(M) (L)

Legend

- 1 Pressure gage
- 2 LCD display unit
- 3 Power switch ON/OFF

Legend

- A Display value or fault code
- B Temperature in °F/°C (with the display value)
- © Heating mode
- D DHW heating
- E Display value or fault code
- (F) Fault indicator
- G Burner fault reset
- H Temperature in °F/°C (with the display value)
- 1 On-screen buttons
- ① Commissioning setting active (only for contractors)
- K DHW comfort function active (only for B1KA)
- Current burner output (each bar = 20%)
- M DHW comfort function not active (only for B1KA)
- N Service setting active (only for B1HA)
- O Burner in operation



Start-up, Inspection and Maintenance Vitodens 100-W, B1HA series & B1KA Combi Installation/Service Setup Menu

Item #	Function	Setting Options	Description	Default Setting
1	Filling (see page 44)	0 - Fill mode OFF 1 - Fill mode ON	After pressing 'OK' the filling function is active. This process will automatically terminate after 30 min.	
2	Reduce max. heating output	00 -Low fire (25%) 26-99 - Modulation Range (26-99%)	"The max. heating output can be adjusted according to the requirements of the system. The adjusted heating output should be tested by measuring the gas	00
	(see page 49)	100 - High fire (100%)	throughput.	
3	Altitude setting (see page 49)	0 - < or = 5000 ft (1500 m) 1-5 - Do Not Adjust 6 - > 5000 ft (1500 m)	"Adjusts the boiler for high altitude operation.	0
5	Fuel Type	0 - Natural Gas 1 - LPG	"The gas type can be converted from natural gas to LPG. Conversion kit is required.	0
7	Parameter reset	1 - Vitodens 100-W B1KA-35 2 - Vitodens 100-W B1HA-26 3 - Vitodens 100-W B1HA-35 4-99 - Do Not Adjust	The parameter is fixed based on the boiler type and size. When replacing the boiler control, refer to boiler rating on the boiler to set model and size. After adjusting the parameter cycle the boiler power and verify the parameter setting.	#
8	Outdoor Temp. Sensor	0 - NTC 10K Ohm 1 - Do not Adjust	"The right outside temp. sensor has to be adjusted.	0
9	Button Tone	0 - On 1 - Off	"The signal tone for display operation can be switched off.	0
10	Backlight Display - Standby Mode	0 - Dimmed 1 - Off (no back)	"The display backlighting for standby is either dimmed or off.	0
11	Display Contrast	0-6	The display contrast is adjustable from 0 to 6. The higher the value, the greater the contrast.	3
12	Eco/Comfort (B1KA Only) (see page 50)	0 - Eco 1 - Comfort	"The comfort function makes DHW available faster at the selected set DHW temperature. Only available Vitodens 100-W B1KA	0
13	Temperature Unit (see page 50)	0 - °C 1 - °F	"The temperature displayed can be set to °C (Celsius) to °F (Fahrenheit).	1
14	DHW sensor type (B1HA) (see page 50)	0 - DHW Temp. Sensor (NTC 10K Ohm) 1 - Aquastat (Dry Contact)	"The boiler either works with a tank sensor (NTC 10kOhm - Supplied) or with a tank aquastat (field supplied)	0
15	Adjusting the heating curve (see page 65)	2-34 heating curve slope	Adjust the heating curve to the desired slope	2-34

Filling and Bleeding the Heating System



CAUTION

Unsuitable fill water increases the level of deposits and corrosion, and may lead to damage to the equipment.

- Thoroughly flush the entire heating system prior to filling with water.
- Only use fill water of potable quality.
- Soften fill water harder than 150 ppm temporary hardness.
- Inhibitors or antifreeze additives suitable for heating systems may be added manually.

Activating boiler pump (bleeding program)

- 1. Close the gas shut-off valve.
- 2. Switch ON the power supply.
- 3. Tap MODE.

- 4. ▼/▲ until CONFI flashes.
- 5. OK to confirm.

"P" appears in the left hand display area. The right hand display area flashes.

- 6. Use **▼**/**▲** to select "12".
- 7. OK to confirm.

"1" flashes in the left hand display area.

- OK to confirm."0" flashes in the right hand display area.
- 9. Use **▼**/**▲** to select "1".
- 10.0K to confirm.

Filling is activated. The boiler circuit pump is running, the 3-way diverter valve moves to its centre position. This function terminates automatically after 30 min. or when the ON/OFF switch is switched off.

The Viessmann Group

The Viessmann Group is one of the leading international manufacturers of heating, industrial and refrigeration systems. Founded in 1917, the family business employs approximately 12,000 employees worldwide and generates 2.25 billion Euro in annual group sales.

Viessmann has a strong international outlook – it maintains 22 production companies in 11 countries, subsidiaries and representatives in 74 countries, and a total of 120 sales offices worldwide. Exports account for 54 percent of sales.

For three generations, Viessmann has been providing comfortable, efficient and environmentally-responsible heating solutions, tailored to the needs of the market. With ongoing research and development and a focus on product innovation, Viessmann has pioneered technologies that have continuously set standards and made the company into a technological innovator and pacesetter of the entire industry.

With the current comprehensive product range, Viessmann is offering a multi-level program of high-tech, state-of-the-art heating products.

Wall-mounted gas-fired condensing boilers, floor-standing oil – or gas-fired hot water heating boilers, solar thermal systems, control technology

and DHW storage tanks – all designed to

achieve superior performance, reliability and energy savings.

Accountability for the environment and society, fairness when dealing with business partners as well as the pursuit of perfection and maximum efficiency in all business transactions are key values for Viessmann – as a company, and as individuals. This, together with the products and services we offer, allows us to offer our customers the benefit and added value of a strong brand.

Viessmann Manufacturing Company Inc. 750 McMurray Rd. Waterloo, ON N2V 2G5, Canada 1-800-387-7373 info@viessmann.ca www.viessmann.ca

Viessmann Manufacturing Company Inc. 6350 204th St. Langley, BC V2Y 2V1, Canada 1-877-853-3288 info-bc@viessmann.ca www.viessmann.ca

Viessmann Manufacturing Company Inc. USA 45 Access Rd.
Warwick, RI 02886, USA 1-800-288-0667 info@viessmann-us.com
www.viessmann.com

Global presence, local commitment.



LangleyBritish Columbia

Waterloo Ontario Warwick Rhode Island



Viessmann Manufacturing Company Inc. Waterloo, ON Canada 1-800-387-7373 www.viessmann.ca

Viessmann Manufacturing Company Inc. USA Warwick, RI 02886, USA 1-800-288-0667 info@viessmann-us.com www.viessmann.com